

SECTION 32 31 13.00 20

CHAIN LINK FENCES AND GATES

07/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C 94/C 94M (2007) Standard Specification for Ready-Mixed Concrete

ASTM F 883 (2004) Padlocks

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS RR-F-191 (Rev K) Fencing, Wire and Post Metal (and Gates, Chain-Link Fence Fabric, and Accessories)

FS RR-F-191/1 (Rev D) Fencing, Wire and Post, Metal (Chain-Link Fence Fabric)

FS RR-F-191/2 (Rev D) Fencing, Wire and Post, Metal (Chain-Link Fence Gates)

FS RR-F-191/3 (Rev D) Fencing, Wire and Post, Metal (Chain-Link Fence Posts, Top Rails and Braces)

1.2 DEFINITION

- a. Year 2000 compliant - means computer controlled facility components that accurately process date and time data (including, but not limited to, calculating, comparing, and sequencing) from, into, and between the twentieth and twenty-first centuries, and the years 1999 and 2000 and leap year calculations.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. Submitted the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gates

Post spacing

Location of gate, corner, end, and pull posts

SD-03 Product Data

Chain-link fencing components

SD-06 Test Reports

Weight in grams ounces for zinc coating

Thickness of PVC coating

Chemical composition and thickness of aluminum alloy coating

SD-07 Certificates

Fabric

Posts

Braces

Framing

Tension wires

Gates

Padlocks

SD-08 Manufacturer's Instructions

Fence

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials to site in an undamaged condition. Store materials off the ground to provide protection against oxidation caused by ground contact.

1.5 QUALITY ASSURANCE

1.5.1 Required Report Data

Submit reports of listing of chain-link fencing and accessories regarding Weight in grams ounces for zinc coating, thickness of PVC coating, and chemical composition and thickness of aluminum alloy coating.

PART 2 PRODUCTS

2.1 CHAIN-LINK FENCING AND ACCESSORIES

FS RR-F-191 and detailed specifications as referenced and other requirements as specified.

2.1.1 Fabric

FS RR-F-191/1; Type I, zinc-coated steel, 9 gage. Mesh size, 2 inches. Provide selvage knuckled at one selvage and twisted and barbed at the other. Height of fabric, as indicated.

2.1.2 Gates

FS RR-F-191/2; Type III, single cantilever sliding, wheel sliding gate. Shape and size of gate frame, as indicated. Framing and bracing members, round or of steel alloy. Steel member finish, . Gate frames and braces of minimum sizes listed in FS RR-F-191/3 for each Class and Grade except that steel pipe frames shall be 1.90 inches od, 0.120 inches minimum wall thickness and aluminum pipe frames and intermediate braces shall be 1.869 inches od, 0.940 lb/ft of length. Gate fabric, as specified for fencing fabric. Coating for steel latches, stops, hinges, keepers, and accessories, galvanized Gate latches as shown on drawings. Special gate frames, as indicated. Gate leaves more than 8 feet wide shall have intermediate members as necessary to provide rigid construction, free from sag or twist. Gate leaves less than 8 feet wide shall have truss rods or intermediate braces. Attach gate fabric to gate frame in accordance with manufacturer's standards, except that welding will not be permitted. Arrange padlocking latches to be accessible from both sides of gate, regardless of latching arrangement.

2.1.3 Posts and Braces

FS RR-F-191/3 line posts; Class 1, steel pipe, Grade B. End, corner, and pull posts; Class 1, steel pipe, Grade B. Braces; Class 1, steel pipe, Grade B in minimum sizes listed in FS RR-F-191/3 for each class and grade.

2.1.4 Concrete

ASTM C 94/C 94M, using 3/4 inch maximum-size aggregate, and having minimum compressive strength of 3000 psi at 28 days.

2.1.5 Grout

Provide grout of proportions one part portland cement to three parts clean, well-graded sand and a minimum amount of water to produce a workable mix.

2.1.6 Padlocks

ASTM F 883, with chain.

PART 3 EXECUTION

3.1 SITE PREPARATION

3.1.1 Clearing and Grading

Clear fence line of trees, brush, and other obstacles to install fencing. Establish a graded, compacted fence line prior to fencing installation. Compact fill used to establish fence line.

3.1.2 Excavation

Excavate to dimensions indicated for concrete-embedded items, except in bedrock. If bedrock is encountered, continue excavation to depth indicated or 18 inches into bedrock, whichever is less, with a diameter in bedrock a minimum of 2 inches larger than outside diameter of post. Clear post holes of loose material. Dispose of waste material offsite.

3.2 FENCE INSTALLATION

Install fence on prepared surfaces to line and grade indicated. Secure fastening and hinge hardware in place to fence framework by peening or welding. Allow for proper operation of components. Coat peened or welded areas with a repair coating matching original coating. Install fence in accordance with fence manufacturer's written installation instructions except as modified herein.

3.2.1 Post Spacing

Provide line posts spaced equidistantly apart, not exceeding 10 feet on center. Provide gate posts spaced as necessary for size of gate openings. Do not exceed 500 feet on straight runs between braced posts. Provide corner or pull posts, with bracing in both directions, for changes in direction of 15 degrees or more, or for abrupt changes in grade. Provide drawings showing location of gate, corner, end, and pull posts.

3.2.2 Post Setting

Set posts plumb. Allow concrete and grout to cure a minimum of 72 hours before performing other work on posts.

3.2.2.1 Earth and Bedrock

Provide concrete bases of dimensions indicated except in bedrock. Compact concrete to eliminate voids, and finish to a dome shape. In bedrock, set posts with a minimum of one inch of grout around each post. Work grout into hole to eliminate voids, and finish to a dome shape.

3.2.2.2 Concrete Slabs and Walls

Set posts into zinc-coated sleeves, set in concrete slab or wall, to a minimum depth of 12 inches. Fill sleeve joint with lead, nonshrink grout, or other approved material. Set posts for support of removable fence sections into sleeves that provide a tight sliding joint and hold posts aligned and plumb without use of lead or setting material.

3.2.3 Bracing

Brace gate, corner, end, and pull posts to nearest post with a horizontal brace used as a compression member, placed at least 12 inches below top of fence, and a diagonal truss rod and truss tightener used as a tension member.

3.2.4 Top and Bottom Tension Wires

Install top and bottom tension wires before installing chain-link fabric, and pull wires taut. Place top and bottom tension wires within 8 inches of respective fabric line.

3.2.5 Fabric

Pull fabric taut and secure fabric to top wire and bottom wire, close to both sides of each post and at maximum intervals of 24 inches on center. Secure fabric to posts using stretcher bars, ties or clips spaced 15 inches on center, or by integrally weaving to integral fastening loops of end, corner, pull, and gate posts for full length of each post. Install fabric on opposite side of posts from area being secured. Install fabric so that

bottom of fabric is 2 inches above ground level . Install fence fabric to provide approximately 2 inch deflection at center of fabric span between two posts, when a force of approximately 30 pounds is applied perpendicular to fabric. Fabric should return to its original position when force is removed.

3.3 ACCESSORIES INSTALLATION

3.3.1 Post Caps

Install post caps as recommended by the manufacturer.

3.3.2 Supporting Arms

Design supporting arms to accommodate top rail. Install supporting arms as recommended by manufacturer. In addition to manufacturer's standard connections, permanently secure supporting arms to posts. Studs driven by low-velocity powder-actuated tools may be used with steel, wrought iron, ductile iron, or malleable iron. Do not use studs driven by powder-actuated tools with gray iron or other material that will fracture.

3.3.3 Gates

Install sliding gates with rollers and roller tracks per drawings.

3.3.4 Padlocks

Provide padlocks for gate openings and provide chains that are securely attached to gate or gate posts. Provide padlocks keyed alike, and provide two keys for each padlock.

3.4 GROUNDING

Ground fencing as indicated.

3.5 CLEANUP

Remove waste fencing materials and other debris from the station.

-- End of Section --