



NOTES:

1. FOR CONNECTION TO STEEL PIPE, WELD THRED-O-LET TO PIPE; THRED-O-LET MATERIAL SHALL MATCH THE PROCESS PIPE; FOR DI PIPE, USE DOUBLE STRAP SADDLE.
2. FOR CONNECTION TO SAMPLE LINE, OMIT DISCHARGE ELBOW AND PROVIDE CONNECTING ADAPTER TO SAMPLE LINE AND STRAINER AS INDICATED ON CONTRACT DRAWINGS.
3. FOR LINE PRESSURE OVER 50 PSI, PROVIDE PRESSURE REGULATOR BEFORE SAMPLE VALVE PER CONTRACT DRAWINGS.
4. REFER TO P&ID FOR PRESSURE REDUCING VALVE REQUIREMENTS.
5. THREAD-O-LET SHALL BE AT 3 O'CLOCK OR 9 O'CLOCK FOR HORIZONTAL SAMPLE PIPE/VALVE.

SAMPLING VALVE

NTS

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